



2a



2b



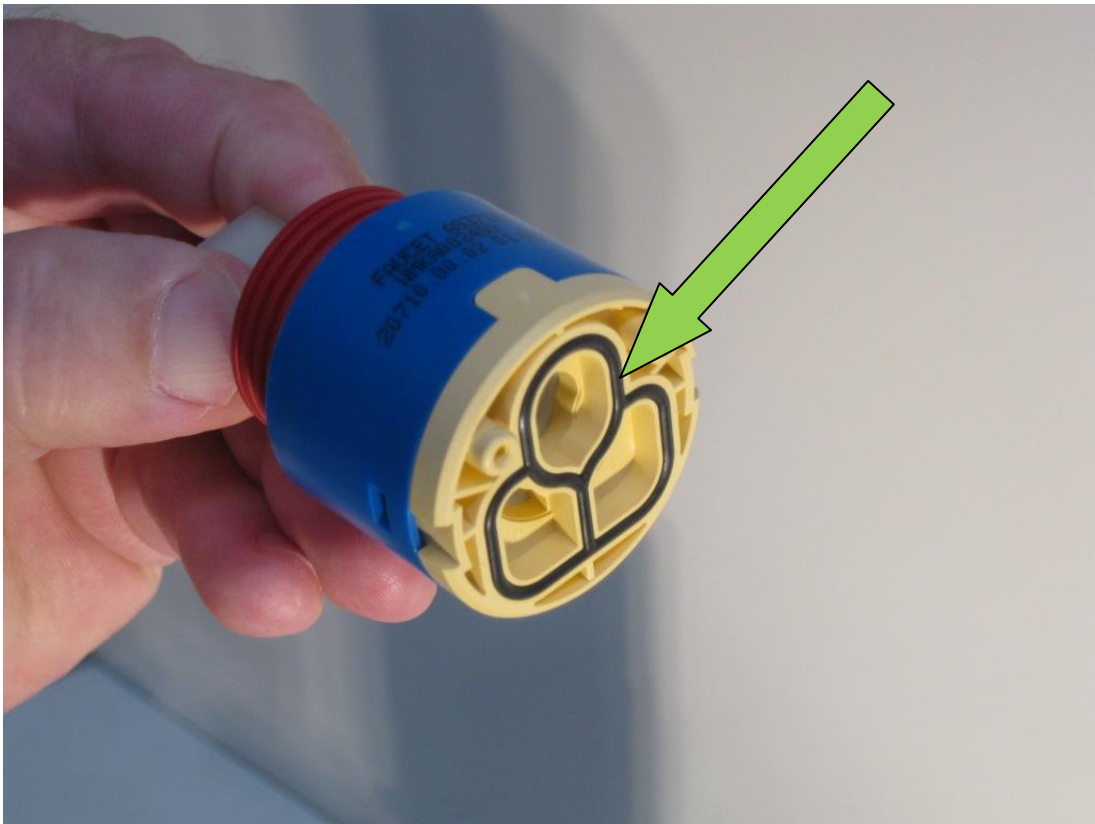
2d



2e



2f



2g



3a



3a



3a detail showing step

Figure 1



3b



Do not remove

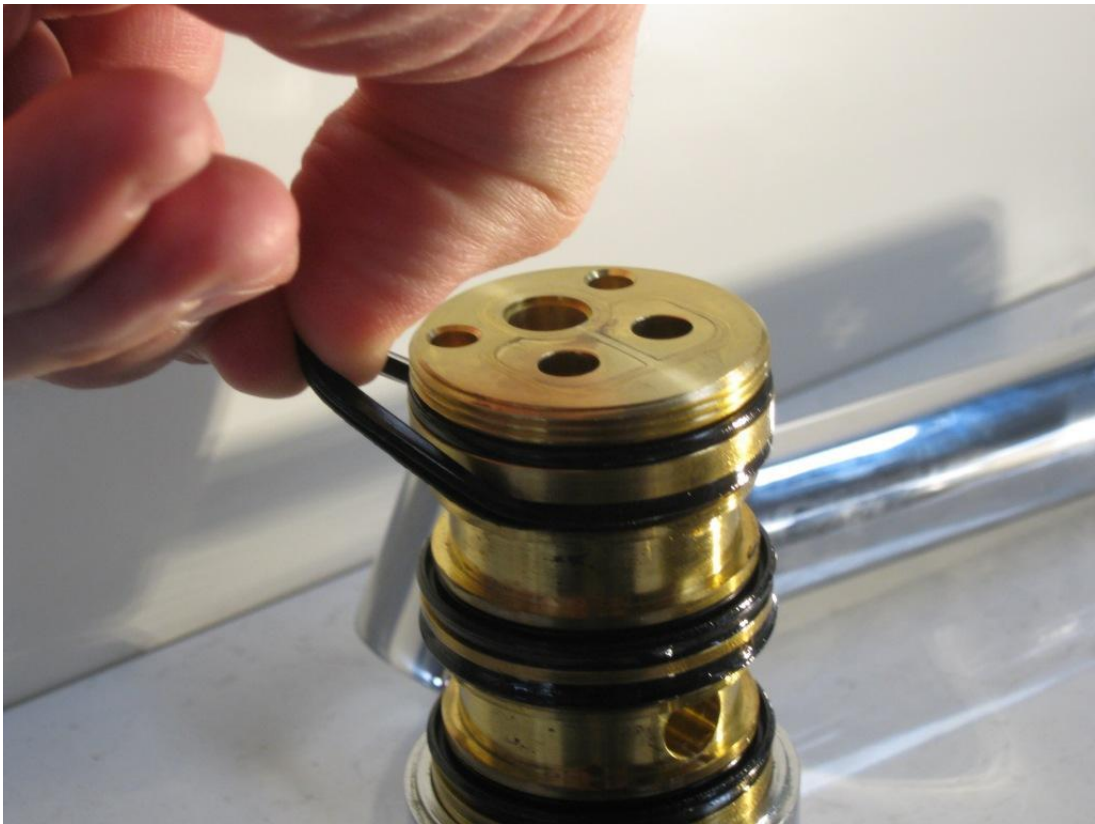
3b



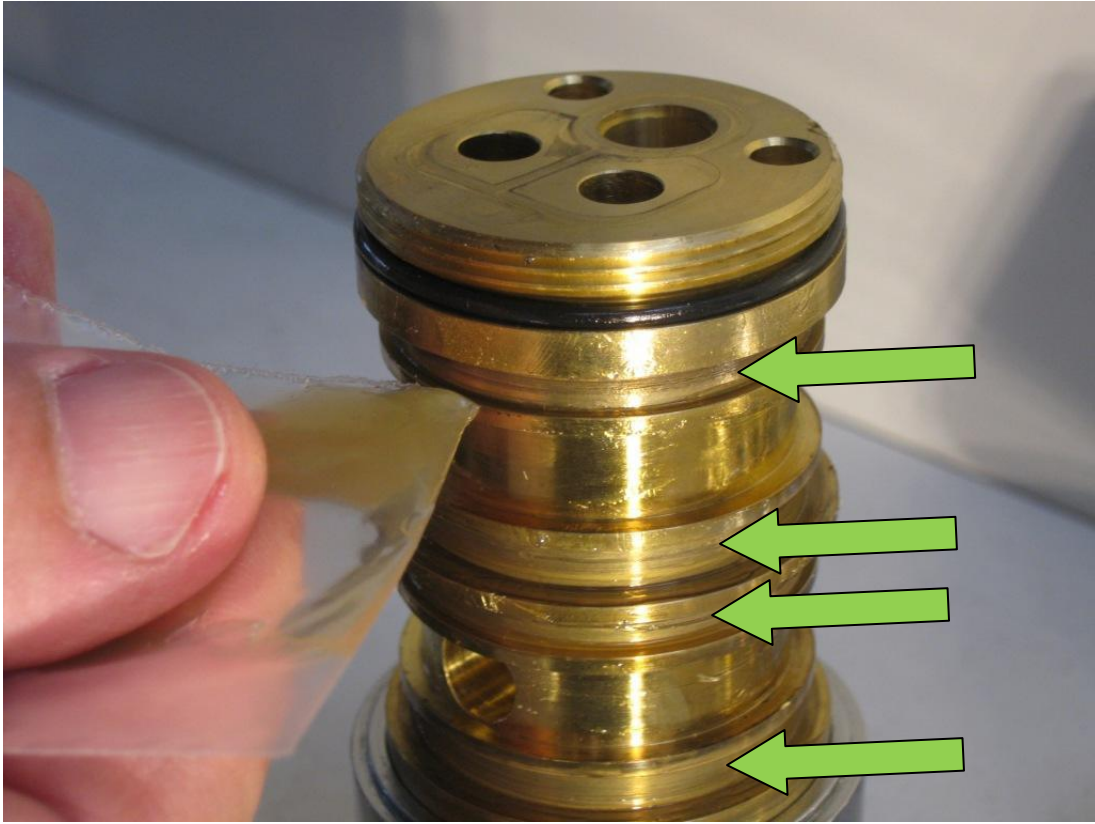
3c shows seals (leave top o-ring on)



3c



3c



4a



5b detail showing cup facing up



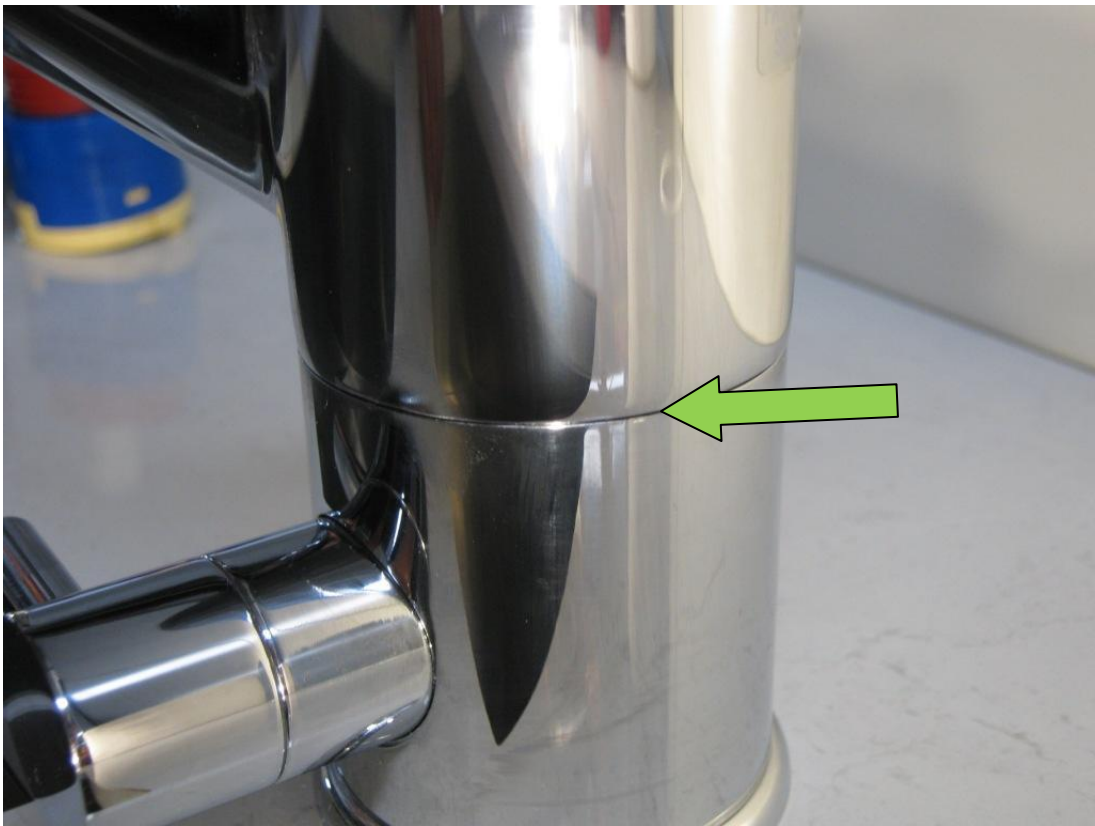
5c



6a



6b



6b continued (joint closed)



7a



7b



8a showing lug holes



8d